Nanjing CUH Science & Technology Co.,Ltd

Vibratory Feeder Controller Specialist Provide Professional Service



Catalog of Vibratory Feeder Controllers

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Vibratory Feeder Controller Specialist Provide Professional Service



University of Science and Technology and some others. We mainly research, develop and produce automatic feeding systems and intelligent production equipments. Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



has developed products which are well known and universally acknowledged in the vibratory feeding world through self-directed innovation and formed a complete product line from entry-level to high-end. CUH has become the leader of vibratory feeder controller by our stable, reliable, efficient and energy saving products. We can provide solutions to all kinds of control, drive and power supply requirements.



CUH is devoted to provide total solutions of vibratory feeding. You can get not only independent components, but a complete intelligent feeding system which has automatic setting, automatic monitoring and automatic adjusting functions.



ISO9001 Quality Management Systems Certificated
CE Certificated
RoHS Compliant



Stable. Reliable. flexible. Efficient



www.cuh-controller.com





SDVC10-S

Variable Voltage Controller for Vibratory Feeder



Technical Data

14		Range		Unit	Description	
Item	Min	Typical	Max	Onit	Description	
Input Voltage	150	220	260	V	AC RMS	
Adjustable Output	90		Vin-30	.,,	Half Wave	
Voltage Range	70		Vin-10	V	Full Wave	
Output Power	0		1100	VA		
0.4.45	45	50/60	65	Hz	Half Wave	
Output Frequency	90	100/120	130	Hz	Full Wave	
Output Waveform	F	Phase cut sine	e			
Soft Start Time		0.2		s		
Fuse Capacity		6.3	Α			
Ambient Temperature	0	25	40	°C	No	
Ambient Humidity	10	60	85	%	Condensation	

Model

SDVC10-S:4A

Features

Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Dimensions & Weight

Dimensions:154*42*86.4(L*W*H, mm) Weight:370g (without accessory)



SDVC11-S

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

lt		Range		Unit	Danasiation
Item	Min	Typical	Max	Unit	Description
Input Voltage	150	220	260	V	AC RMS
Adjustable Output	35		Vin-10	V	Half Wave
Voltage Range	45		Vin-5	V	Full Wave
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0.1		4	Α	
Output Power	22		880	VA	
Output Fraguency	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	F	Phase cut sine	e		
Soft Start Time	0.5	0.65	0.7	s	
Overheat Protection Trigger Temperature	58	60	66	°C	
Fuse Capacity		6.3		Α	
Ambient Temperature	0	25	40	°C	No
Ambient Humidity	10	60	85	%	Condensation

Model

SDVC11-S:4A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

Linear Voltage Control: Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Dimensions & Weight

Dimensions:140*58*60(L*W*H, mm) Weight:200g (without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.



SDVC11-M

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description	
item	Min	Typical	Max	Onn	Description	
Input Voltage	150	220	260	V	AC RMS	
Adjustable Output	35		Vin-10	V	Half Wave	
Voltage Range	45		Vin-5	V	Full Wave	
Response Time of Voltage Regulation	0	0.01	0.02	s		
Adjustable Output Current Range	0.1		5	Α		
Output Power	22		1100	VA		
Output Frequency	45	50/60	65	Hz	Half Wave	
Output Frequency	90	100/120	130	Hz	Full Wave	
Output Waveform	F	Phase cut sine	Э			
Soft Start Time	0.5	0.65	0.7	s		
Overheat Protection Trigger Temperature	58	60	66	°C		
Fuse Capacity		6.3	Α			
Ambient Temperature	0	25	40	င့	No	
Ambient Humidity	10	60	85	%	Condensation	

Model

SDVC11-M:5A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

Linear Voltage Control: Rotation angle of the voltage adjustment knob is linear with output voltage of the controller.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Dimensions & Weight

Dimensions:190*53.6*109.3(L*W*H, mm) Weight:430g (without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.



SDVC14-S

Variable Voltage Digital Control Module for Vibratory Feeder



Technical Data

		Range		11-4	Danawistian
Item	Min	Typical	Max	Unit	Description
Input Voltage	150	220	260	٧	AC RMS
Adjustable Output	35		Vin-10	V	Half Wave
Voltage Range	45		Vin-5	V	Full Wave
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0.1		4	Α	
Output Power	22		880	VA	
Output Frequency	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	F	Phase cut sine	Э		
Soft Start Time	0.5	0.65	0.7	s	
Overheat Protection Trigger Temperature	58	60	66	°C	
Remote On/Off Control Voltage	5		24	V	
Fuse Capacity		6.3	Α		
Ambient Temperature	0	25	40	°C	No
Ambient Humidity	10	60	85	%	Condensation

Model

SDVC14-S: 4A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake.

Linear Voltage Control: Rotation angle of the external potentiometer is linear with output voltage of the control module.

Overheat Protection: If internal temperature of the control module gets too high, the control module will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the control module will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the control module is short-circuited, the fuse inside will be blown to protect the control module and the load.

Dimensions & Weight

Dimensions:102*63*27(L*W*H, mm)

Weight:92g

Standard Accessories



- •2 digit pluggable terminal blocknput
- 3 digit pluggable terminal blocknput



SDVC20-S

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

lt	ltem Range			Unit	Danamintian
item	Min	Typical	Max	Unit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output	35		Vin-10	.,	Half Wave
Voltage Range	45		Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		V	
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0		5	Α	
Output Power	0		1100	VA	
0.1.15	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	1	Phase cut sine	9		
Soft Start Time	0		9.9	s	Factory Default Value:0.5
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	11	12	13	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		12		V	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity		6.3		Α	
Standby Power Consumption		2		W	
Display Method		4		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No
Ambient Humidity	10	60	85	%	Condensation

Model

SDVC20-S:5A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:111*76*48.5(L*W*H, mm) Weight:285g (without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



- •Intelligent Photoelectric Sensor(1.5m)
- •DB315 Signal Control Interface

Vibratory Feeder Controller Expert



SDVC20-L

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

ltom	Item Range			Unit	Description	
item	Min	Typical	Max	Oiiit	Description	
Input Voltage	85	380	440	V	AC RMS	
Adjustable Output	35		Vin-10	V	Half Wave	
Voltage Range	45		Vin-5	v	Full Wave	
Voltage Adjustment Accuracy		1		V		
Response Time of Voltage Regulation	0	0.01	0.02	s		
Adjustable Output Current Range	0		10	Α		
Output Power	0		3800	VA		
Output Frequency	45	50/60	65	Hz	Half Wave	
Output Frequency	90	100/120	130	Hz	Full Wave	
Output Waveform	ı	Phase cut sine	e			
Soft Start Time	0		9.9	s	Factory Default Value:0.5	
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2	
On/Off Delay Time Accuracy		0.1		s		
Overheat Protection Trigger Temperature	58	60	66	°C		
DC Control Output Voltage	22	24	26	V		
DC Control Output Current	0		200	mA		
Analog Control Signal		1-5		V	Remote speed Control Voltage	
Digital Control Signal		24		V	Switching Signal	
Adjustment Method		4		Button		
Fuse Capacity		10		Α		
Standby Power Consumption		2		W		
Display Method		4	Digit	LED Digital Tubes		
Ambient Temperature	0	25	40	℃	No	
Ambient Humidity	10	60	85	%	Condensation	

Model

SDVC20-L:10A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:180*106*58(L*W*H, mm) Weight:960g (without accessory)

Optional Accessorie



- Intelligent Photoelectric Sensor(1.5m)
- •DB315 Signal Control Interface

Vibratory Feeder Controller Expert



SDVC21-S

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description	
item	Min	Typical	Max	Offic	Description	
Input Voltage	85	220	260	V	AC RMS	
Adjustable Output	35		Vin-10	.,	Half Wave	
Voltage Range	45		Vin-5	V	Full Wave	
Voltage Adjustment Accuracy		1		V		
Response Time of Voltage Regulation	0	0.01	0.02	s		
Adjustable Output Current Range	0		5	Α		
Output Power	0		1100	VA		
0.44 [45	50/60	65	Hz	Half Wave	
Output Frequency	90	100/120	130	Hz	Full Wave	
Output Waveform		Phase cut sine	e			
Soft Start Time	0		9.9	s	Factory Default Value:0.5	
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2	
On/Off Delay Time Accuracy		0.1		s		
Overheat Protection Trigger Temperature	58	60	66	°C		
DC Control Output Voltage	22	24	26	٧		
DC Control Output Current	0		200	mA		
Analog Control Signal		1-5		٧	Remote speed Control Voltage	
Digital Control Signal		24		٧	Switching Signal	
Adjustment Method		6		Button		
Fuse Capacity		6.3		Α		
Standby Power Consumption		2		W		
Display Method		5			LED Digital Tubes	
Ambient Temperature	0	25	40	°C	No	
Ambient Humidity	10	60	85	%	Condensation	

Model

SDVC21-S:5A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*53.6*94.5(L*W*H, mm) Weight:430g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



•Intelligent Photoelectric Sensor(1.5m)

Vibratory Feeder Controller Expert



SDVC21-LP

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Danamintian
item	Min	Typical	Max	Oille	Description
Input Voltage	85	380	440	V	AC RMS
Adjustable Output	35		Vin-10	V	Half Wave
Voltage Range	45		Vin-5	V	Full Wave
Voltage Adjustment Accuracy		1		V	
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0		10	Α	
Output Power	0		3800	VA	
O. da. d F	45	50/60	65	65 Hz 130 Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	ı	Phase cut sine	e		
Soft Start Time	0		9.9	s	Factory Default Value:0.5
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	٧	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity		16		Α	
Standby Power Consumption		4		W	
Display Method		4		Digit	LED Digital Tubes
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

Model

SDVC21-LP:10A

Features

IP Grade: Ip67. The controller keeps running well in humid, oily and dusty environment.

Super Wide Input Operation Voltage: Input voltage value to the controller could range from 85 to 400 AC.

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Lightning Protection: The controller can withstand lightning stroke below 4KV.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*110*98(L*W*H, mm) Weight:4600g (without accessory)

Optional Accessorie



Intelligent Photoelectric Sensor(2m)

Vibratory Feeder Controller Expert



SDVC21-XLP

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

Item	Range			Unit	Description
item	Min	Typical	Max]	Description
Input Voltage	85	380	440	V	AC RMS
Adjustable Output	35		Vin-10	V	Half Wave
Voltage Range	45		Vin-5]	Full Wave
Voltage Adjustment Accuracy		1		V	
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0		16		
Output Power	0		6080		
Output Frequency	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	I	Phase cut sine	Э		
Soft Start Time	0		9.9	s	Factory Default Value:0.5
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		S	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		٧	Remote speed Control Voltage
Digital Control Signal		24		٧	Switching Signal
Adjustment Method		4		Button	
Fuse Capacity		20		Α	
Standby Power Consumption	4			W	
Display Method		4		Digit	LED Digital Tubes
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	℃	

Model

SDVC21-XLP:16A

Features

IP Grade: Ip67. The controller keeps running well in humid, oily and dusty environment.

Super Wide Input Operation Voltage: Input voltage value to the controller could range from 85 to 400 AC.

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Lightning Protection: The controller can withstand lightning stroke below 4KV.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*170*98(L*W*H, mm) Weight:5800g(without accessory)

Optional Accessorie



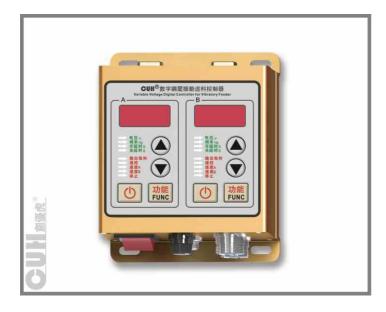
•Intelligent Photoelectric Sensor(2m)

Vibratory Feeder Controller Expert



SDVC22-S

Variable Voltage Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
nem	Min	Typical	Max	Oiiit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output	35		Vin-10	V	Half Wave
Voltage Range	45		Vin-5	\ \	Full Wave
Voltage Adjustment Accuracy		1		V	
Response Time of Voltage Regulation	0	0.01	0.02	s	
Adjustable Output Current Range	0		5	Α	Two sides combined together
Output Power	0		1100	VA	Two sides combined together
Output Frequency	45	50/60	65	Hz	Half Wave
Output Frequency	90	100/120	130	Hz	Full Wave
Output Waveform	1	Phase cut sine	e		
Soft Start Time	0		9.9	s	Factory Default Value:0.5
On/Off Delay Time Range	0		9.9	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		8		Button	
Fuse Capacity		6.3		Α	
Standby Power Consumption		3		W	
Display Method		8		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No Condensation
Ambient Humidity	10	60	85	%	140 Condensation

Vibratory Feeder Controller Expert

No.1 Xiaodong Road, Chenguang Village, Qilin, Nanjing, Jiangsu, China Tel: 86-25-84730415 Fax: 86-25-84730426 Email: sales@cuhnj.com

Model

SDVC22-S:5A

Features

Automatic Voltage Regulation: The internal digital voltage regulation circuit can reduce feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Preset Speeds: 4 feed speeds can be preset, stored and outputted by connecting external short-circuit signals.

Dual Switch Sensor ON/OFF Control: 2 NPN switch sensors or PLCs can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Fuse-Short Circuit Protection: If output of the controller is short-circuited, the fuse inside will be blown to protect the controller and the load.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:130*106*57.5(L*W*H, mm) Weight:500g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)*2

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



- Intelligent Photoelectric Sensor(1.5m)
- •DB315 Signal Control Interface*2



SDVC30-SVariable Frequency Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
iteiii	Min	Typical	Max	Oille	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output Current Range	0		1.5	Α	
Output Power	0		330	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No Condensation
Ambient Humidity	10	60	85	%	140 Condensation

Model

SDVC30-S:1.5A

Features

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*53.6*94.5(L*W*H, mm)
Net Weight:600g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.



SDVC31-S, SDVC31-M Variable Frequency Digital Controller for Vibratory Feeder



Technical Data

Itom	Range		Unit	Description	
Item	Min	Typical	Max	Unit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output	0		1.5	Α	SDVC31-S-Low power
Current Range	0		3	Α	SDVC31-M- Medium power
	0		330	VA	SDVC31-S-Low power
Output Power	0		660	VA	SDVC31-M- Medium power
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1			
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	58	60	66	℃	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24			Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	℃	N 0 1 "
Ambient Humidity	10	60	85	%	No Condensation

Vibratory Feeder Controller Expert

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Model

SDVC31-S:1.5A SDVC31-M:3.0A

Features

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*53.6*94.5(L*W*H, mm)
Weight:SDVC31-S:560g(without accessory)
SDVC31-M:610g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(1.5m)



SDVC31-L、SDVC31-XL

Variable Frequency Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
nem	Min	Typical	Max	Ullit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output	0		4.5	Α	SDVC31-L-High power
Current Range	0		6	Α	SDVC31-XL- Extra high power
	0		990	VA	SDVC31-L-High power
Output Power	0		1320	VA	SDVC31-XL- Extra high power
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform	sine				
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	℃	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No Condensation
Ambient Humidity	10	60	85	%	NO CONCENSATION

Model

SDVC31-L:4.5A SDVC31-XL:6.0A

Features

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*147. 8*94.5(L*W*H, mm)
Weight:SDVC31-L:1675g(without accessory)
SDVC31-XL:1720g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(1.5m)

Vibratory Feeder Controller Expert



SDVC31-XLP

Variable Frequency Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
item	Min	Typical	Max	Oille	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	the period of output voltage
Adjustable Output Current Range	0		6	Α	
Output Power	0		1320	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform	sine				
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		4		W	
Display Method		5		Digit	LED Digital Tubes
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

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Model

SDVC31-XLP:6A

Features

IP Grade: Ip67. The controller keeps running well in humid, oily and dusty environment.

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Lightning Protection: The controller can withstand lightning stroke below 2KV.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*170*98(L*W*H, mm) Weight:5800g(without accessory)

Standard Accessories



- •Input Power Cable(2m)
- Output Power Cable(2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(2m)



SDVC31-UVariable Frequency Digital Controller for Vibratory Feeder



Technical Data

ltem		Range		Unit	Description
item	Min	Typical	Max	Oilit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output Current Range	0		10	Α	SDVC31-U- Super high power
Output Power	0		2200	VA	SDVC31-U- Super high power
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No Condensation
Ambient Humidity	10	60	85	%	140 Condensation

Model

SDVC31-U:10A

Features

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*242*94.5(L*W*H, mm) Weight:2670g(without accessory)

Standard Accessories



•Input Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(1.5m)

Vibratory Feeder Controller Expert



SDVC31-UPVariable Frequency Digital Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
item	Min	Typical	Max	Ullit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0	0 — ′		%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	the period of output voltage
Adjustable Output Current Range	0		10	Α	
Output Power	0		2200	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1			
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		4		W	
Display Method		5		Digit	LED Digital Tubes
Ingress Protection Level		IP67			
Ambient Temperature	0	25	40	°C	

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Model

SDVC31-UP:10A

Features

IP Grade: Ip67. The controller keeps running well in humid, oily and dusty environment.

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Lightning Protection: The controller can withstand lightning stroke below 2KV.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*260*98(L*W*H, mm) Weight:9500g(without accessory)

Standard Accessories



- •Input Power Cable(2m)
- Output Power Cable(2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(2m)



SDVC34-M SeriesVariable Frequency Intelligent Controller for Vibratory Feeder



Technical Data

Itom		Range		Unit	Description
Item	Min	Typical	Max	Oilit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.04	s	1/10 of the period of output voltage
Adjustable Output Current Range	0		3	Α	SDVC34-MR SDVC34-MRJ
Output Power	0		660	VA	SDVC34-MR SDVC34-MRJ
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	485 Comm	unication		
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0	—	200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		5	_	W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	0 25 40		℃	No Condensation
Ambient Humidity	10	60	85	%	140 OorlochSatiOH

Model

SDVC34-MR: Autotune Controller(RS485) SDVC34-MRJ: Autotune Controller(RS485 & Counting)

Features

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

Counting: Count number of the workpieces. The controller will slow down or stop when count up to preset value. (available on SDVC34-MRJ)

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Dual Switch Sensor ON/OFF Control: 2 switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*56*94.5(L*W*H, mm) Weight:560g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)
- Vibration Sensor(16g, 2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessories



- Vibration Sensor(35g, 2m)
- Vibration Sensor(50g, 2m)
- Vibration Sensor(70g, 2m)

Vibratory Feeder Controller Expert



SDVC34-XL Series
Variable Frequency Intelligent Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description			
item	Min	Typical	Max	Unit	Description			
Input Voltage	85	220	260	V	AC RMS			
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage			
Voltage Adjustment Accuracy		1		V				
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin			
Response Time of Voltage Regulation	0.0025		0.04	s	1/10 of the period of output voltage			
Adjustable Output Current Range	0		6	А	SDVC34-XLR SDVC34-XLRJ			
Output Power	0		1320	VA	SDVC34-XLR SDVC34-XLRJ			
Output Frequency	25		400	Hz				
Frequency Adjustment Accuracy		0.1		Hz				
Output Waveform		sine						
Soft Start Time	0		10	s	Factory Default Value:0.5			
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2			
On/Off Delay Time Accuracy		0.1		s				
Overheat Protection Trigger Temperature	60	65	65	℃				
Digital Communication	ModBUS	485 Comm	unication					
DC Control Output Voltage	22	24	26	V				
DC Control Output Current	0		200	mA				
Analog Control Signal		1-5		V	Remote speed Control Voltage			
Digital Control Signal		24		V	Switching Signal			
Adjustment Method		6		Button				
Standby Power Consumption		. 7 —		W				
Display Method		5		Digit	LED Digital Tubes			
Ambient Temperature	0	25	40	°C	No Condensation			
Ambient Humidity	10	60	85	%	NO CONDENSATION			

Vibratory Feeder Controller Expert

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Model

SDVC34-XLR: Autotune Controller(RS485)

SDVC34-XLRJ: Autotune Controller (RS485 & Counting)

Features

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

Counting: Count number of the workpieces. The controller will slow down or stop when count up to preset value. (available on SDVC34-XLRJ)

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Dual Switch Sensor ON/OFF Control: 2 switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V or 4-20mA DC signal.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*147. 8*94.5(L*W*H, mm) Weight:1930g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)
- Vibration Sensor(16g, 2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessories



- Vibration Sensor(35g, 2m)
- Vibration Sensor(50g, 2m)
- Vibration Sensor(70g, 2m)



SDVC34-UR

Variable Frequency Intelligent Controller for Vibratory Feeder



Technical Data

ltom		Range		Unit	Description
Item	Min	Typical	Max	Oilit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	V	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.04	s	1/10 of the period of output voltage
Adjustable Output Current Range	0		10	Α	
Output Power	0		2200	VA	
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	S	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	485 Comm	unication		
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		5		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	℃	No Condensation
Ambient Humidity	10	60	85	%	140 Condensation

Model

SDVC34-UR: Autotune Controller(RS485)

Features

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Dual Switch Sensor ON/OFF Control: 2 switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V or 4-20mA DC signal.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*242*94.5(L*W*H, mm) Weight:2670g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- •Vibration Sensor(16g, 2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessories



- Vibration Sensor(35g, 2m)
- Vibration Sensor(50g, 2m)
- Vibration Sensor(70g, 2m)

Vibratory Feeder Controller Expert



SDVC35-MVariable Frequency Intelligent Controller for Vibratory Feeder



Technical Data

Item		Range		Unit	Description
nem	Min	Typical	Max	Oilit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		260	٧	Lower than 150% of Input Voltage
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation		Real Time			Voltage regulation for each waveform
Adjustable Output Current Range	0	3 A		Α	
Output Power	0		660	VA	
Output Frequency	25		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0	10 s		s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
Digital Communication	ModBUS	8485 Comm	unication		
Digital Communication	Ind	ustrial Ether	rnet		
DC Control Output Voltage	22	24	26	٧	Dual 24V Output
DC Control Output Current	0		200	mA	
		4 - 20		mA	1 current channel remote speed control
Analog Control Signal		1-5 0-5 0-10		٧	3 voltage channel remote speed control
Digital Control Signal		24		V	Switching Signal
Adjustment Method	1 Butto	n+1 rotary e	encoder		
Standby Power Consumption		7	_	W	
Display Method		128×64			OLED Matrix Display
Ambient Temperature	0	25	40	°C	
Ambient Humidity	10	60	85	%	No Condensation

Vibratory Feeder Controller Expert

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Model

SDVC35-M: Autotune Controller

Features

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

Counting: Count number of the feed material. The controller will slow down or stop when count up to preset value.

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Network Communication: All parameters of the controller can be adjusted via network communication.

Output Current Display: Output current can be displayed in real time.

Firmware Upgrade: Firmware can be upgraded remotely.

Type of Control Output: Push-pull type.

Dual Switch Sensor ON/OFF Control: 2 switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*56*94.5(L*W*H, mm) Weight:560g(without accessory)

Optional Accessorie



Vibration Sensor(16g, 2m)



SDVC40-S Variable Frequency Digital Controller for Piezo Vibratory Feeder



Technical Data

Item		Range		Unit	Description
iteiii	Min	Typical	Max	Oille	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	0		220	V	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output Current Range	0		150	mA	
Output Power	0		33	VA	
Output Frequency	40		400	Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	°C	
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		V	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	·
Standby Power Consumption		4		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	°C	No Condensation
Ambient Humidity	10	60	85	%	No Condensation

Model

SDVC40-S: 150mA

Features

Capacitive Load: The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Switch Sensor ON/OFF Control: 1 NPN switch sensor or PLC can be connected to turn on/off the controller.

Photoelectric Sensor ON/OFF Control: The CUH Intelligent Photoelectric Sensor can be connected to turn on/off the controller.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

DC Control Output: The controller can output low voltage DC power associated with ON/OFF Control of the controller to drive a solenoid or other external devices.

Keypad Lock: Lock all buttons on the keypad to prevent misoperation by pressing the ON/OFF button and hold for 2 seconds.

Overvoltage Protection: If input voltage is too high, power supply of the controller will be shutdown automatically to protect itself.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*53.6*94.5(L*W*H, mm) Weight:1050g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessorie



Intelligent Photoelectric Sensor(1.5m)

Vibratory Feeder Controller Expert



SDVC41-M

Variable Frequency Intelligent Controller for Piezo Vibratory Feeder



Technical Data

Item		Range	Unit	Description	
item	Min	Typical	Max	Ullit	Description
Input Voltage	85	220	260	V	AC RMS
Adjustable Output Voltage Range	20		220	V	
Voltage Adjustment Accuracy		1		V	
Voltage Regulation Accuracy	0		10	%	ΔVout/ΔVin
Response Time of Voltage Regulation	0.0025		0.025	s	1/10 of the period of output voltage
Adjustable Output Current Range	0	—	300	mA	
Output Power	0		66	VA	
Output Frequency	40			Hz	
Frequency Adjustment Accuracy		0.1		Hz	
Output Waveform		sine			
Soft Start Time	0		10	s	Factory Default Value:0.5
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2
On/Off Delay Time Accuracy		0.1		s	
Overheat Protection Trigger Temperature	60	65	65	℃	
Digital Communication	ModBUS	485 Comm	unication		
DC Control Output Voltage	22	24	26	V	
DC Control Output Current	0		200	mA	
Analog Control Signal		1-5		٧	Remote speed Control Voltage
Digital Control Signal		24		V	Switching Signal
Adjustment Method		6		Button	
Standby Power Consumption		3		W	
Display Method		5		Digit	LED Digital Tubes
Ambient Temperature	0	25	40	℃	No Condensation
Ambient Humidity	10	60	85	%	NO CONCENSATION

Model

SDVC41-M: 300mA

Features

Capacitive Load: The controller is adaptive to resistive load, inductive load and specially capacitive load such as a piezo vibrator.

Automatic Constant Feed Speed Control: Automatic output voltage adjustment in real time to ensure constant preset feed speed regardless of weight change of the workpieces.

Automatic Frequency Adjustment: Automatic output frequency adjustment in real time to make sure the load is always working at its resonant frequency.

Automatic Resonant Frequency Search: Search out and output resonant frequency of the load. Other related parameters are also set automatically.

RS485 Communication: All parameters of the controller can be adjusted via RS485.

Dual Switch Sensor ON/OFF Control: 2 switch sensors or PLCs can be connected to turn on/off the controller.

Automatic Switch Sensor Type Recognition: The controller can recognize and adapt to both PNP and NPN type switch sensors.

Sync Output: Sync output waveform of the slave controller with that of the master controller to the same frequency and phase to avoid beat effect.

Remote Speed Control: Output Voltage/Feed Speed of the controller can be adjusted remotely by an external potentiometer, a PLC, a 1-5V or 4-22mA DC signal.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Dimensions & Weight

Dimensions:190*56*94.5(L*W*H, mm) Weight:600g(without accessory)

Standard Accessories



- •Input Power Cable(1.5m)
- Output Power Cable(1.5m)
- Vibration Sensor(16g, 2m)

Remark:Input power cable can be customized to fit the socket in your country.

Optional Accessories



- Vibration Sensor(35g, 2m)
- Vibration Sensor(50g, 2m)
- •Vibration Sensor(70g, 2m)

Vibratory Feeder Controller Expert



SDVC50

Variable Frequency Digital Controller for Vibratory Feeder (Low Input Voltage)



Technical Data

Item		Range		Unit	Description				
item	Min	Typical	Max	Oilit	Description				
Input Voltage	12		36	٧	DC Input				
Adjustable Output Voltage Range	0 —		36	V					
Voltage Adjustment Accuracy		1		V					
Adjustable Output Current Range	0		А						
Output Power	0		180	VA					
Output Frequency	40		400	Hz					
Frequency Adjustment Accuracy		0.1		Hz					
Output Waveform		sine							
Soft Start Time	0		10	s	Factory Default Value:0.5				
On/Off Delay Time Range	0		20	s	Factory Default Value:0.2				
On/Off Delay Time Accuracy		0.1		s					
DC Control Output Voltage	22		26	V					
DC Control Output Current	0		200	mA					
Analog Control Signal		1-5		V	Remote speed Control Voltage				
Digital Control Signal		24		V	Switching Signal				
Adjustment Method		CAN BUS							
Standby Power Consumption		3		W					
Ambient Temperature	0	25	40	°C	No Condensation				
Ambient Humidity	10	60	85	%	INO CONGENSATION				

Model

SDVC50: 5A

Features

Frequency Adjustment: Output frequency of the controller can be manually adjusted to resonant frequency of the vibratory feeder to get smooth, quiet and energy-saving feed effect.

Automatic High Precision Voltage Regulation: The internal digital voltage regulation circuit can eliminate feed speed variation caused by mains voltage fluctuation.

Time Adjustable Soft Start: The controller will gently increase output voltage from 0 to the preset value when power on to avoid sudden shake. Soft start time can be digitally preset.

Remote Speed Control: Output Voltage of the controller can be adjusted remotely by an external potentiometer, a PLC, or a 1-5V DC signal.

Digital Overheat Protection: If internal temperature of the controller gets too high, the controller will stop its output to protect itself.

Overcurrent Protection: If output current exceeds its rated value, the controller will stop its output to protect itself and the load.

Restorable Short Circuit Protection: If output of the controller is short-circuited, the controller will shut down its output to protect itself and the load. But the fuse inside will not be blown. So when there is no short circuit at the output side, the controller will work again after power on.

Max Adjustable Output Voltage: Max Adjustable Output Voltage can be preset to protect the load from damage caused by too high voltage.

Dimensions & Weight

Dimensions:190*38.8*94.5(L*W*H, mm) Weight:560g(without accessory)

Nanjing CUH Science & Technology Co.,Ltd

Function Table

29	Controller Reset					>	>	>	>	>	>	>	>	>	>	>	>	>	>	
28	Short-Circuit Protection	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
27	Overvoltage Protection							>					◁	>	>	◁	>	>		
26	Overcurrent Protection		>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
25	Overheat Protection		>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
24	Keypad Lock							>				>	>	>	>	>	>	>	>	
23	Max Adjustable Output Voltage					>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
22	Counting															◁	>			
21	Industrial Ethernet																>			
20	RS485 Communication															>	>		>	
19	DC Control Output					>	>	>	>	>	>		>	>	>	>	>	>	>	
18	Remote Speed Control				>	>	>	>	>	>	>		>	>	>	>	>	>	>	>
17	Dual Switch Sensor ON/OFF Control					>	>	>	>	>	>					⊲	>		>	
16	Switch Sensor ON/OFF Control											>	>	>	>			>		
15	Photoelectric Sensor ON/OFF Control					>	>	>	>	>	>		>	>	>			>		
14	Preset Speeds					>	>	>	>	>	>					>			>	
13	Sync Waveforms															>	>		>	
12	Soft Start	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
11	Automatic Constant Feed Speed Control															>	>		>	
10	Automatic Voltage Regulation		>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
6	Automatic Voltage & Frequency Adjustment															>	>		>	
8	Frequency Adjustment											>	>	>	>	>	>	>	>	>
7	Voltage Adjustment	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>	>
9	Low Voltage DC Input																			>
Ŋ	220 V AC Input	>	>	>	>															
4	220/110 V AC Input					>		>			>	>	>	>	>	>	>	>	>	
က	380/220/110 V AC Input						>		>	>										
1 2	OLED Matrix Display																>			
1	LED Digital Tubes Display					>	>	>	>	>	>	>	>	>	>	>		>	>	
										D			ies	0		ies				
		SDVC10-S	SDVC11-S	SDVC11-M	SDVC14-S	SDVC20-S	SDVC20-L	SDVC21-S	SDVC21-LP	SDVC21-XLP	SDVC22-S	SDVC30-S	SDVC31 Series	SDVC31-XLP	SDVC31-UP	SDVC34 Series	SDVC35-M	SDVC40-S	SDVC41-M	C50
		SDV	SDV	SDV	SDV	SDV	SDV	SDV	SDV	SDV	SDV	SDV	SDVC50							

Note: \triangle represents this function is available for some models.

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Vibratory Feeder Controller Specialist Provide Professional Service



University of Science and Technology and some others. We mainly research, develop and produce automatic feeding systems and intelligent production equipments. Relying on the precise and pragmatic work attitude and strong technical force, CUH has gained a high popularity in domestic and international vibratory feeding fields by our reliable and stable products after a long and unremitting effort.



has developed products which are well known and universally acknowledged in the vibratory feeding world through self-directed innovation and formed a complete product line from entry-level to high-end. CUH has become the leader of vibratory feeder controller by our stable, reliable, efficient and energy saving products. We can provide solutions to all kinds of control, drive and power supply requirements.



CUH is devoted to provide total solutions of vibratory feeding. You can get not only independent components, but a complete intelligent feeding system which has automatic setting, automatic monitoring and automatic adjusting functions.



ISO9001 Quality Management Systems Certificated
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